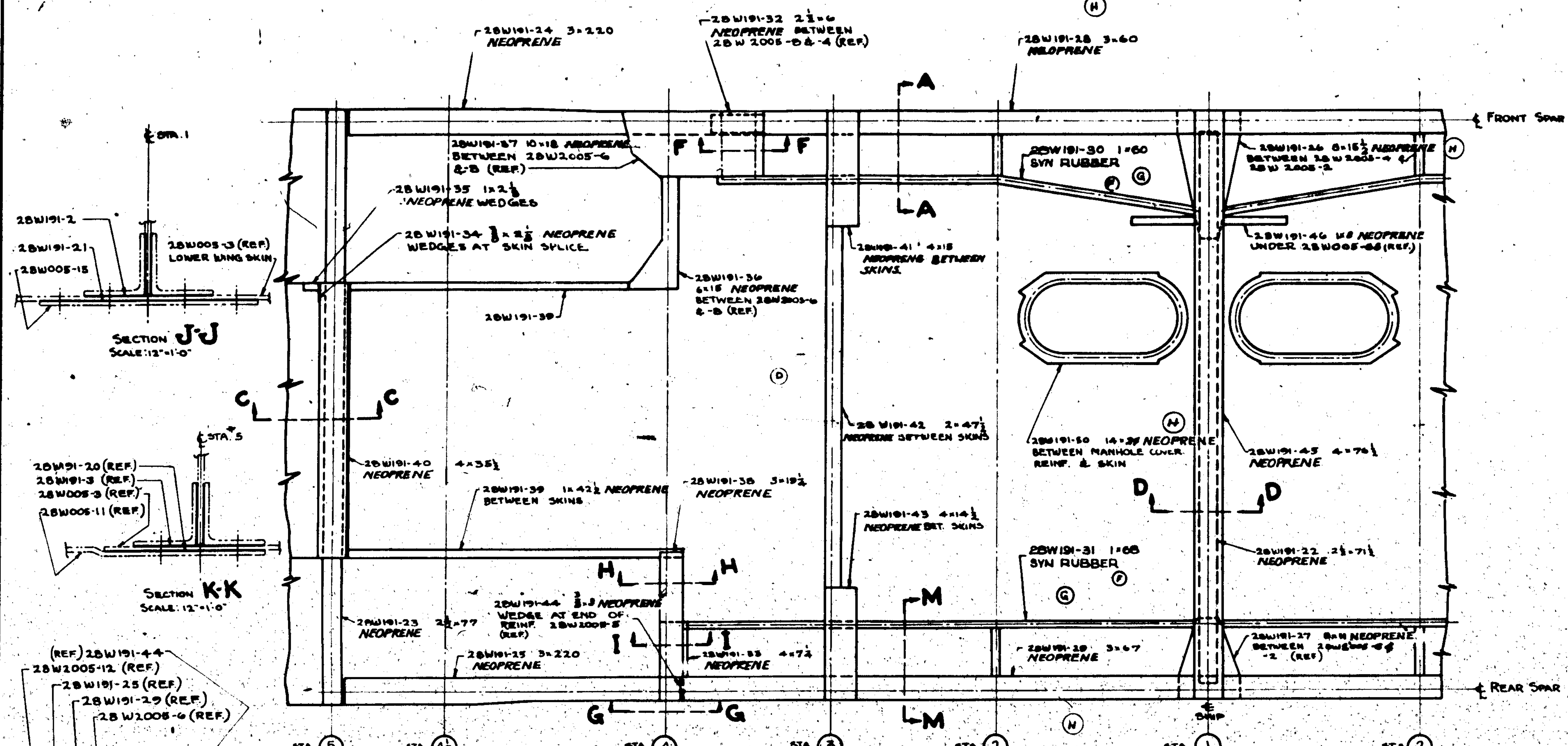
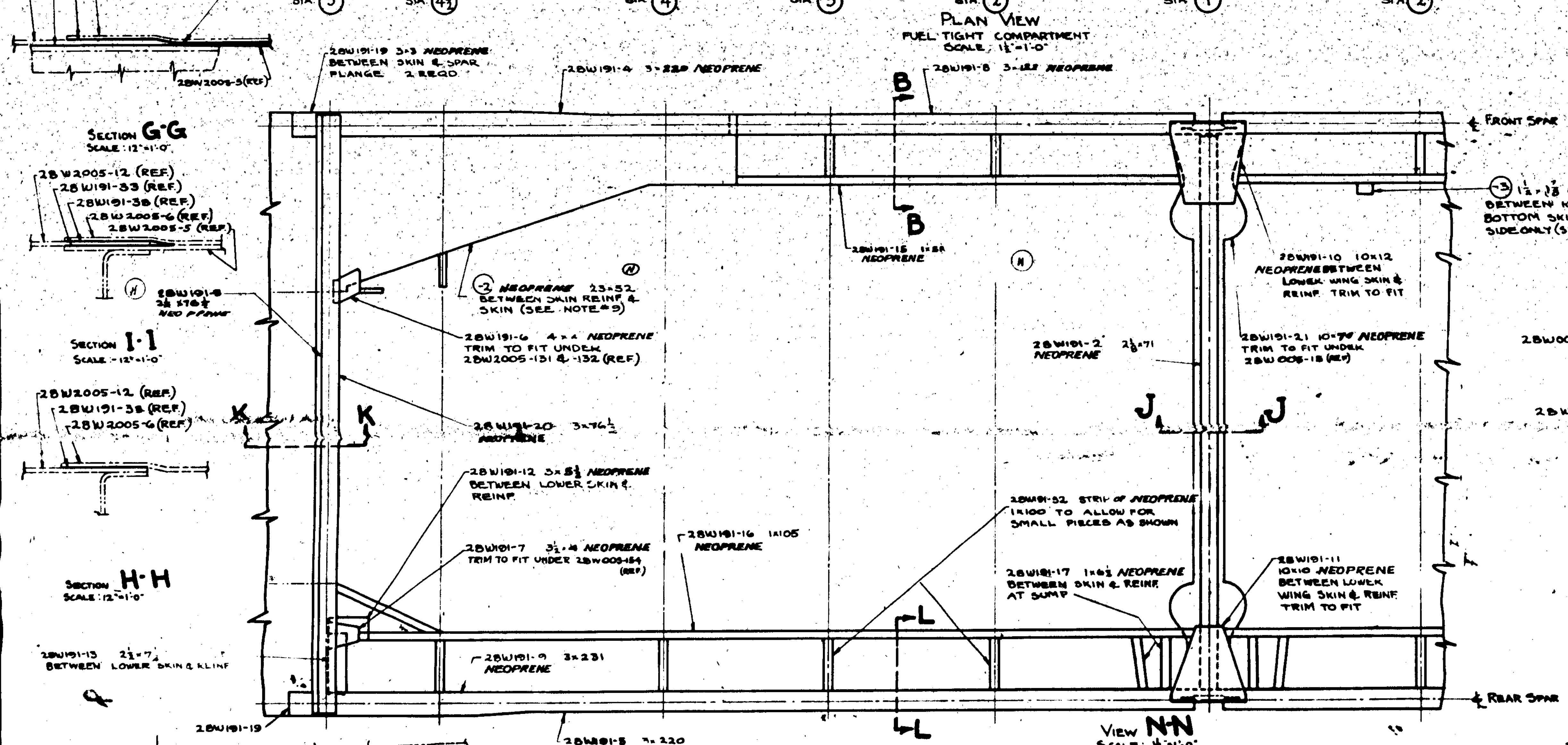
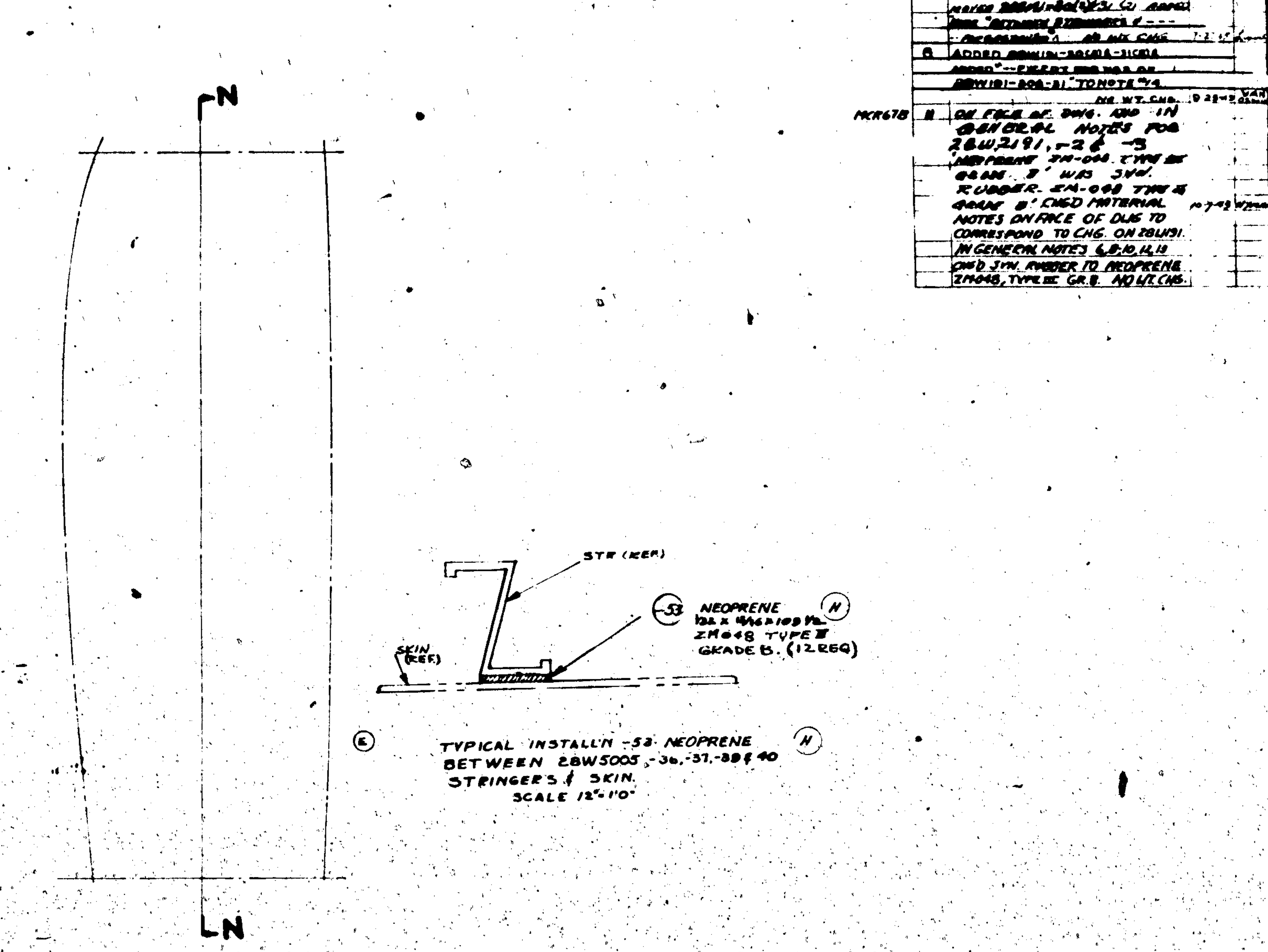
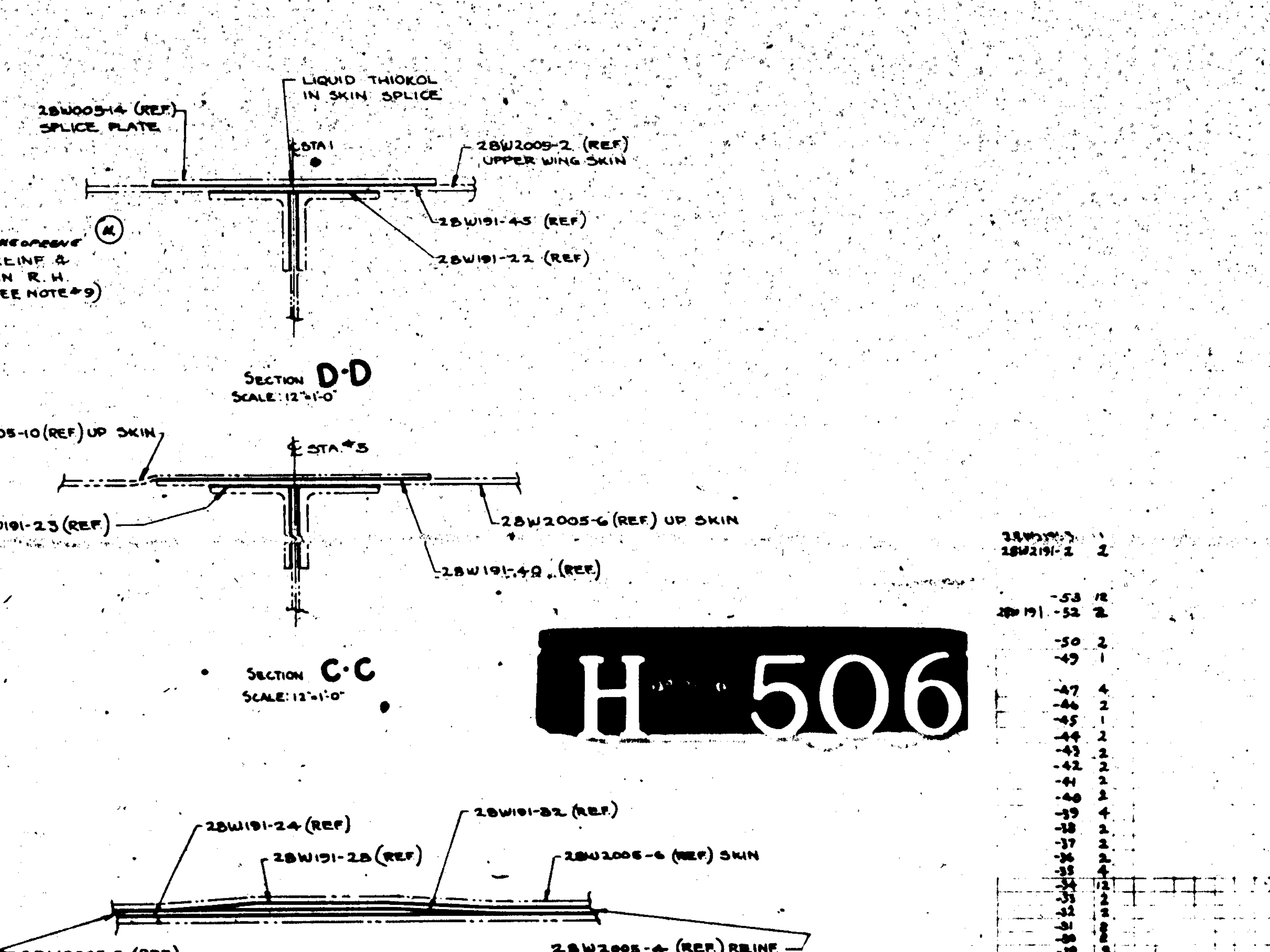
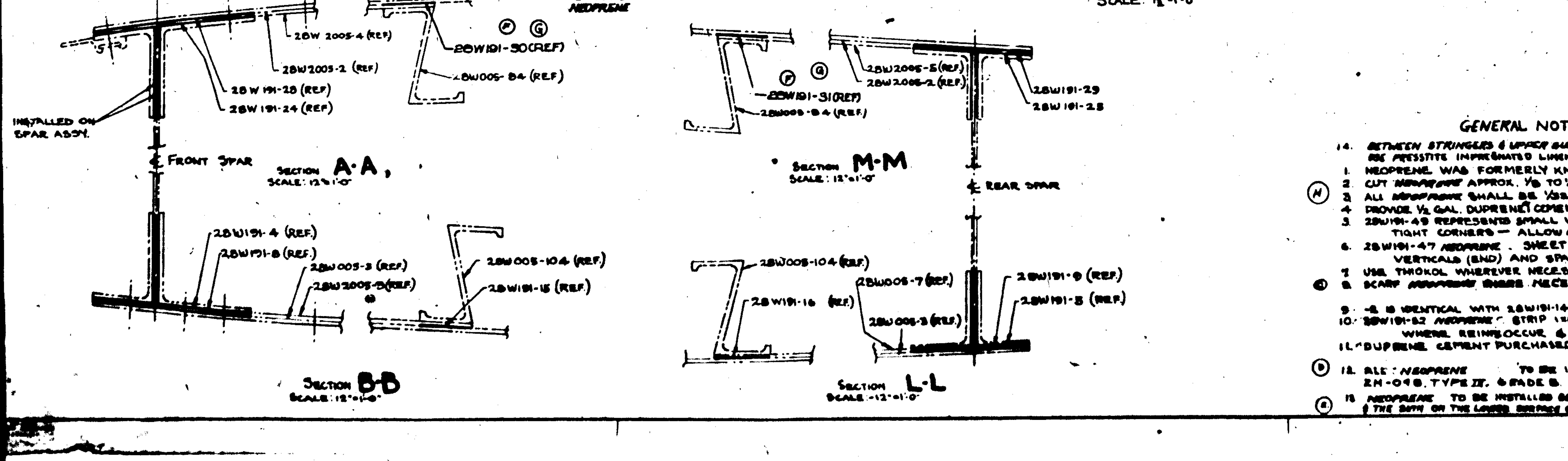










GENERAL NOTES

14. BETWEEN STRINGERS & UPPER SURFACE PLATING USE PRESSTITE IMPREGNATED LINEN TAPE FOR GASTIGHTING EXCEPT FOR USE OF 28W191-302-31
1. NEOPRENE WAS FORMERLY KNOWN AS DUPRENE
2. CUT NEOPRENE APPROX. 1/8 TO 1/2 OVERSIZE & TRIM AFTER RIVETING.
3. ALL NEOPRENE SHALL BE 1/32 THICK.
4. PROVIDE 1/2 GAL. DUPRENE CEMENT PER SHIP TO BE USED ON ASSY.
5. 28W191-49 REPRESENTS SMALL VARIABLE PIECES USED FOR GAS TIGHT CORNERS — ALLOW A SHEET 24×36 PER SHIP.
6. 28W191-47 NEOPRENE. SHEET 2½×23 BETWEEN STA #5 BLKHD VERTICALS (END) AND SPAR WEB - INSTALL ON ASSY.
7. USE THIOKOL WHEREVER NECESSARY
8. SCARF NEOPRENE WHERE NECESSARY
9. -2 IS IDENTICAL WITH 28W191-14; -8 IS IDENTICAL WITH 28W191-18
10. 28W191-52 NEOPRENE STRIP 1×100 TO BE USED UNDER STRINGERS WHERE REINF. OCCUR & MISC. PLACES
11. DUPRENE CEMENT PURCHASED FROM LINDSAY & HALL CO LOS ANGELES, CALIF.
12. ALL NEOPRENE TO BE IN ACCORDANCE WITH C.A.C. REPORT ZH-048, TYPE II, GRADE B.
13. NEOPRENE TO BE INSTALLED BETWEEN 28W5005 -36, -40, -37 & -39 STRS & THE SKIN ON THE LOWER SURFACE OF THE WING FUEL CELL AREA ONLY.

MODEL	NEXT ASSY.	REQ
28-5AM	28W5005	1
28-5MA	28W5555	1
28-5MA	28W5555	1
28-5ME	28W4155	1
28-5MC	28W5555	1
28-5MA	28W4155	1
PBY-5A	28W5005	7
PBY-5B	28W4155	1
PBY-5	28W5005	1
PBY-5	28W4005	1
PBY-4	28W4005	
PBY-3	28W3005	
PBY-2	28W2005	

REQUIREMENTS FOR AIRPLANE — PARTS LIST PER ASSY — STD PARTS — PART NO. 28W191-2

[redacted]

MATERIAL: NOTED — SPEC: NONE — HEAT TREAT — FINISH: NONE

CONSOLIDATED AIRCRAFT CORP.
SAN DIEGO, CALIF.

NAME: INSTALLATION FUEL TIGHT COMPARTMENT WING

28W2191